RAPID AND AGILE LOCOMOTION WITH POWER-DENSE MILLIROBOTS

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MOTIVATION | DESIGN FOR ENERGETIC LOCOMOTION Try to design highest performance robots

Use those robots as scientific tools to study locomotion

APPROACH | DESIGN FOR <u>POWER-DENSITY</u> To perform better at energetic tasks, design with power density as primary criteria

Method: Use one actuator to do all the energetic work. This is enabled by a coupling mechanism that produces the desired behavior by default, when power is applied

APPROACH | DESIGN FOR POWER-DENSITY Test power density first design with running robot and jumping robot.

Both should be best in class





Salto

RAPID AND AGILE LOCMOTION

- OVERVIEW

RAPID AND AGILE LOCOMOTION WITH POWER-DENSE MILLIROBOTS

1: RAPID LOCOMOTION

Approach Result Stride kinematics Force and power Energetics

2: AGILE LOCOMOTION

Motivation Agility metric Actuation strategies SE+MA actuation Leg mechanism Proof of concept Prototype & results

3: SPATIAL-AGILE

Attitude control Spatial controller In-place jumping Forwards-backwards Jump exploration

1: RAPID FASCER CONFERENCE OF POWER-DENSITY

1: RAPID LOCOMOTION

Approach

Result

Stride kinematics

Force and power

Energetics

1: RAPID FASTER ON POWER-DENSITY

1: RAPID LOCOMOTION

Approach

RAPID | MOTIVATION

Find the speed limits of legged locomotion



What limits the top speed of a robot?

RAPID AND AGILE LOCMOTION

RAPID | APPROACH

Design for power-density first: Cut everything that doesn't add power Run using a single actuator

Build faster robot by increasing power density

[PhantomX Hexapod]

RAPID | APPROACH

Attach single motor to running mechanism Mechanism translates power to running



VelociRoACH



RAPID | 2013: VelociRoACH

Prior running robot 2 DoF, 43 W/kg, 2.7 m/s top speed



24 Hz High Speed Running

VelociRoACH



RAPID | APPROACH: MECHANSIM

To get running from open-loop power input: Tune leg kinematics and stiffness to get stable motion



	Scaling	Value	Cockroach	VelociRoACH	
	Factor	α_X		Target	Actual
Length	$\alpha_L = \alpha_L$	3.3	3.4cm	11.2cm	10cm
Mass	$\alpha_M = \alpha_L^3$	36.1	0.83g	30g	29.1g
Stiffness	$\alpha_K = \alpha_L^2$	_	-	_	40 N/m
Frequency	$\alpha_{\omega} = \alpha_L^{-0.5}$	0.54	27 Hz	15 Hz	24Hz
Velocity	$\alpha_V = \alpha_L^{0.5}$	1.2	1.5 m/s	2.72 m/s	2.7 m/s
Power	$\alpha_P = \alpha_L^{3.5}$	65.3	1.57 mW	103 mW	243 mW

Establish mechanical stability to get running by default

RAPID | APPROACH: MECHANSIM

New running robot: X2-VelociRoACH 1 DoF, 120 W/kg



Single-motor design gets 3X power density

= 1: RAPID FASCER CONFORMENTICS POWER-DENSITY

1: RAPID LOCOMOTION

Approach

Result

RAPID | RUNNING RESULTS



Top speed: 4.9 m/s

RAPID AND AGILE LOCMOTION

RAPID | RUNNING RESULTS (SLOWED 5X)



RAPID | RUNNING RESULTS (SLOWED 20X)



Footage captured at 600 fps

RAPID | RUNNING RESULTS (SLOWED 19X)



RAPID AND AGILE LOCMOTION

1: RAPID FASCER CONFORMETOR POWER-DENSITY

1: RAPID LOCOMOTION

Approach

Result

Stride kinematics

RAPID | STRIDE KINEMATICS



Speed continues to increase with stride frequency

RAPID AND AGILE LOCMOTION

1: RAPID FASCER CONFERENCE OF MONTE OF MONTH OF

1: RAPID LOCOMOTION

Approach

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Stride kinematics

Force and power

RAPID | PREDICTED POWER DRAW



(a) A rendering of a Solidworks model of X2-VelociRoACH. The leg mechanisms have one degree of freedom, and are driven by a single virtual motor.



(b) Power requirements for driving the motor at constant rates, as a function of crank angle (see Fig. 4). The peak amplitude increases cubically with stride frequency.

Forces increase cubically with stride rate

Power increases cubically

RAPID | MEASURED POWER DRAW



RAPID | LEG FORCES





Increased stride length caused by leg deformation

RAPID | MATERIAL FAILURE





35 Hz

45 Hz

Top speed limited by self-destruction

1: RAPID FASCER CONFERENCE OF POWER-DENSITY

1: RAPID LOCOMOTION

Approach

Result

Stride kinematics

Force and power

Energetics

RAPID | SPECIFIC RESISTANCE



RAPID | CONCLUSIONS

Demonstrated power-density first design strategy

- 1 Actuator driving specialized mechanism
- 3X increase in power density

X2-VelociRoACH is fastest running robot relative to size

Geometrically increasing power and damage motivate other methods for increasing speed

2: AGILE

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2: AGILE

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2: AGILE LOCOMOTION

Motivation

AGILE | MOTIVATION



FEMA USAR Training Site, Menlo Park

RAPID AND AGILE LOCMOTION

AGILE | MOTIVATION



AGILE | MOTIVATION

Ability to traverse rubble

• Not unstructured, but sparse

Small platform size

- More robust
- Won't disturb site
- Cheaper

Implies leaping (saltatorial) locomotion



AGILE | ANIMAL SALTATORIAL LOCOMOTION https://youtu.be/-00V3Pw0UBg





Video by Nate Hunt



AGILE | ROBOTIC SALTATORIAL





Controlled continuous locomotion

Low amplitude hops

Uncontrolled intermittent jumps High-power jumps

OPEN AREA: Controlled high-power jumps

RAPID AND AGILE LOCMOTION

2: AGILE

1: RAPID LOCOMOTION

Approach Result

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Force and power

Energetics

2: AGILE LOCOMOTION

Motivation Agility metric
AGILE | AGILITY METRIC

To find animal that will inspire new robot:

Find metric that describes behavior

- Jump high
- Jump quickly

Metric: Vertical Jumping Agility



AGILE | MODEL ANIMAL: GALAGO





RAPID AND AGILE LOCMOTION

AGILE | MODEL ANIMAL: GALAGO www.arkive.org



AGILE | AGILITY METRIC



AGILE | POWER DENSITY AND AGIL ITY



RAPID AND AGILE LOCMOTION

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Motivation Agility metric

Actuation strategies

AGILE | ACTUATION STRATEGIES

Energetic goal: deliver as much jumping energy as possible <u>Approaches</u>:



Rigid maximum power determined by motor

Parallel-elastic can store/return energy. No maximum power limit (with latch)

Series-elastic can passively store/return energy. Increase max power by factor of 1.436



2: AGILE

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Motivation Agility metric Actuation strategies

SE+MA actuation

AGILE | ACTUATION STRATEGIES

Energetic goal: deliver as much jumping energy as possible <u>Approaches</u>:



SE+MA strategy: add variable mechanical advantage to increase peak power

AGILE | DESIGN OF TRANSMISSION A variable mechanical advantage profile *increases* power modulation factor of

series-elastic systems (Bullfrog study [Roberts, Marsh 2003])

Power modulation $P_{MAX} > P_{MOTOR}$



Robotic system

RAPID AND AGILE LOCMOTION

AGILE | ACTUATION STRATEGIES



AGILE | ACTUATION STRATEGIES

Create hypothetical galago-sized robot, determine necessary power density

	Galago	Hypothetical rigid	Hypothetical series-elastic	Hypothetical parallel-elastic	Hypothetical SE+MA	EPFL Jumper	Salto
Mass (kg)	0.25	0.25	0.25	0.25	0.25	0.007	0.100
Leg Length (m)	0.15	0.15	0.15	0.15	0.15	0.10	0.150
Maximum jump height (m)	1.74	1.74	1.74	1.74	1.74	1.38	1.008
Jump Frequency (Hz)	1.29	1.66	1.59	1.29	1.29	0.248	1.74
Vertical jumping agility (m/s)	2.24	2.89	2.78	2.24	2.24	0.34	1.75
Power density (W/kg)	92.7	343	325	21.9	90.0	50	137

SE+MA strategy reduces required power density by factor of 3.8

Parallel-elastic has lowest theoretical power density

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AGILE | LEG MECHANISM

Design for power density: drive jump with single actuator Leg mechanism has MA profile for power-modulation *and*

Produces rotation-free jumps by default



AGILE | MECHANISM REQUIREMENTS

REQUIREMENTS 1. The mechanism constrains a foot point to a vertical straight line, the line-of-action, in the frame of the robot.

2. Translation of the foot point, or stroke, is long relative to the size of the robot.

3. All pivots are located above the foot point at all times, with an input pivot near to the line-of-action.

4. Link lengths are compact.

5. The input link that attaches to the series elastic actuator rotates over a large range.

6. The leg possesses low mechanical advantage at the top of stroke.

7. Mechanical advantage defines a constant ground force for the remainder of stroke.

8. Moments exerted on the body of the robot by the mechanism are minimized.

AGILE | MECHANISM SYNTHESIS





Find all Stephenson linkages that trace a straight line

- Homotopy continuation method
- 4478 good solutions

<u>Details:</u> M. M. Plecnik, D. W. Haldane, J. K. Yim, R. S. Fearing, Design exploration and kinematic tuning of a power modulating jumping monopod, *J. Mech. Robot.* (2016).

Choose solution best matching specifications

AGILE | MECHANISM SYNTHESIS



Optimize start point from design space exploration to meet requirements

<u>Details:</u> M. M. Plecnik, D. W. Haldane, J. K. Yim, R. S. Fearing, Design exploration and kinematic tuning of a power modulating jumping monopod, *J. Mech. Robot.* (2016).



Prototype spins!

- Inaccurate mass models
- 6-bar hard to balance

AGILE | MECHANISM SYNTHESIS



<u>Details:</u> M. M. Plecnik, D. W. Haldane, J. K. Yim, R. S. Fearing, Design exploration and kinematic tuning of a power modulating jumping monopod, *J. Mech. Robot.* (2016).



Final design satisfies all specifications

RAPID AND AGILE LOCMOTION

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AGILE | ACTUATED PROOF OF CONCEPT



AGILE | ACTUATED PROOF OF CONCEPT

<u>Mechanism</u>

Binary tension links: *CF tie*rod

Binary compression link, ternary links, body: Pre-fab CF honeycomb panel

Joints: *IGUS polymer bushings*

Connected by molded polyurethane

Panel and molds cut using *Othermill*



<u>Spring</u>

Torsional conicsectioned latex

<u>Actuator</u>

COTS 3W DC gearhead

AGILE | JUMPING EXPERIMENTS



AGILE | POWER MODULATION

Power modulation P_{MAX} > P_{MOTOR}



Power modulation factor: 3.63

RAPID AND AGILE LOCMOTION

AGILE | EFFECT OF POWER DENSITY



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AGILE | ROBOTIC PROTOTYPE

Integrate high-power actuator, spring, inertial tail, and foot with jumping

mechanism





AGILE | VERTICAL JUMPS

1.008±0.007m vertical jumps,

Highest robotic vertical jumping agility of 1.75m/s





AGILE | VERTICAL JUMPS

1.008±0.007m vertical jumps,

Highest robotic vertical jumping agility of 1.75m/s



AGILE | WALL JUMPS



AGILE | WALL JUMPS

Wall Jump Experiments: Slowed 10X

Novel wall-jump behavior

AGILE | WALL JUMPS

Wall jump height higher than max vertical from ground



Novel wall-jump behavior

RAPID AND AGILE LOCMOTION

Agility metric able to compare animal and robot jumpers

Bio-inspired SE+MA strategy increases peak power

SE+MA can be done with singly-actuated mechanism

Salto has highest vertical jumping agility

High agility enabled the new wall-jump

Novel wall-jump behavior

3: SPATIAL AGILE EXPANSION OF THE STATE OF T

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3: SPATIAL-AGILE

Attitude control

AGILE | SPATIAL STABILIZATION

Salto is only controllable in-plane

Unstable out of plane

To stabilize without compromising power density – Add thrusters (4.4 g)

	Salto	Salto-1P
Mass (kg)	0.1000	0.0981
Active leg Length (m)	0.138	0.144
Maximum jump height (m)	1.007	1.252
Vertical jumping agility (m/s)	1.75	1.83
Max control torque (Nm):		
Pitch	0.029	0.034
Roll	0	0.0078
Yaw	0	0.0039

Salto-1P



Novel wall-jump behavior
AGILE | SPATIAL STABILIZATION

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Novel wall-jump behavior

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Attitude control Spatial controller

AGILE | SPATIAL LOCOMOTION



Novel wall-jump behavior

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AGILE | SPATIAL IN-PLACE JUMPING



AGILE | SPATIAL IN-PLACE JUMPING



Footage slowed 10X

Novel wall-jump behavior

AGILE | SPATIAL IN-PLACE



AGILE | SPATIAL IN-PLACE



RAPID AND AGILE LOCMOTION

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AGILE | SPATIAL FORWARDS-BACKWARDS JUMPING

AGILE | SPATIAL FORWARDS-BACKWARDS JUMPING

AGILE | SPATIAL FORWARDS-BACKWA 3.5 - x setpoint - y A A



AGILE | ENERGETICS OF REPEATED JUMPING



63% average energy recovery by series elastic element

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AGILE | JUMP EXPLORATION



M. Campana and J.-P. Laumond, "Ballistic motion planning," in *IEEE Int. Conf. Intell. Robots. Syst.*, 2016, pp. 1410–1416.

Novel wall-jump behavior

AGILE | JUMP EXPLORATION



Novel wall-jump behavior

AGILE | JUMP EXPLORATION



Novel wall-jump behavior

8.93 m/s maximum ∆**v**

AGILE | GRANULAR MEDIA



AGILE | CONCLUSIONS

Power-density maintained using small actuators to get spatial control authority

Early work to simplify mechanism dynamics allowed use of simple Raibert controller

SE+MA mechanism able to passively recover 63% of jumping energy

Jumping power translates to wide range of $\Delta \vee$

Novel wall-jump behavior

- OVERVIEW

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CONCLUSION | DESIGN FOR <u>POWER-DENSITY</u> Tested power density first design with running robot and jumping robot.

Both were best in class







QUESTIONS?

RAPID AND AGILE LOCOMOTION WITH POWER-DENSE MILLIROBOTS

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Novel wall-jump









4/24/17

Kinematic Design of Salto's Leg



Requirements



Requirements

- ✓1. Traces a straight line
- ✓2. Long stroke
- ✓3. CM near line-of-action
- ✓4. Compact dimensions
- ✓ 5. Input link rotates over large range
- ✓6. Low mech. adv. at top of stroke
- ✓7. Constant ground reaction force
- ✓8. Angular momentum balanced

Starting from Scratch



<u>Requirements</u>

- 1. Traces a straight line
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- 5. Input link rotates over large range
- 6. Low mech. adv. at top of stroke
- 7. Constant ground reaction force
- 8. Angular momentum balanced

We have no clue what this mechanism might look like.

A Prismatic Joint



A single spring-loaded prismatic joint

Sliders are heavy and not great with lateral loads.

<u>Requirements</u>

- ✓1. Traces a straight line
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Pick a four-bar

Use incredible visualization skills to design a four-bar:



Requirements

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- ✓2. Long stroke
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Straight-line Linkages





Mechanism and Machine Theory 9.2 (1974): 147-168. 4/24/17 RAPID AND AGILE LOCMOTION

Design Approach



<u>Requirements</u>

- 1. Traces a straight line
- 2. Long stroke
- 3. CM near line-of-action
- 4. Compact dimensions
- 5. Input link rotates over large range
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- 7. Constant ground reaction force
- 8. Angular momentum balanced







Modulating Jumping Monopod," Journal of Mechanisms and Robotics, 9(1):011009.
Design Approach Key Design Phase





Key design phase

- Pre-existing designs not used for optimization starting points
- Does not depend on geometric intuition or "mechanical genius"
- Challenged by the curse of dimensionality



Design Exploration

Solving Massive Polynomial Systems

