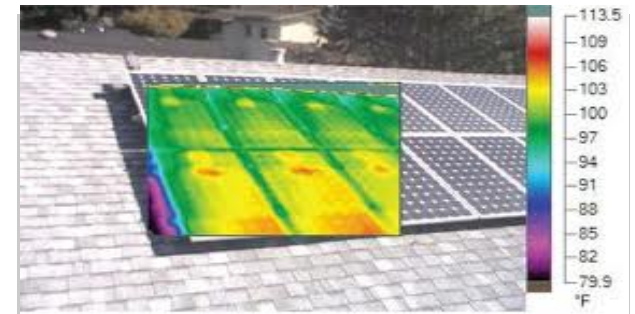
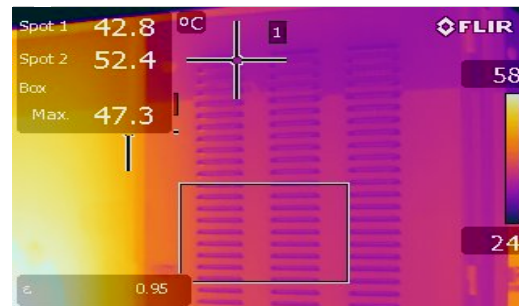
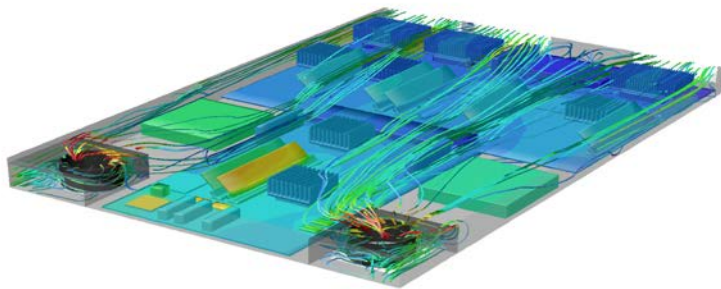


Exceptional service in the national interest



Photovoltaics Reliability & Thermal Phenomena

Dr. Kenneth M. Armijo, PhD, EIT

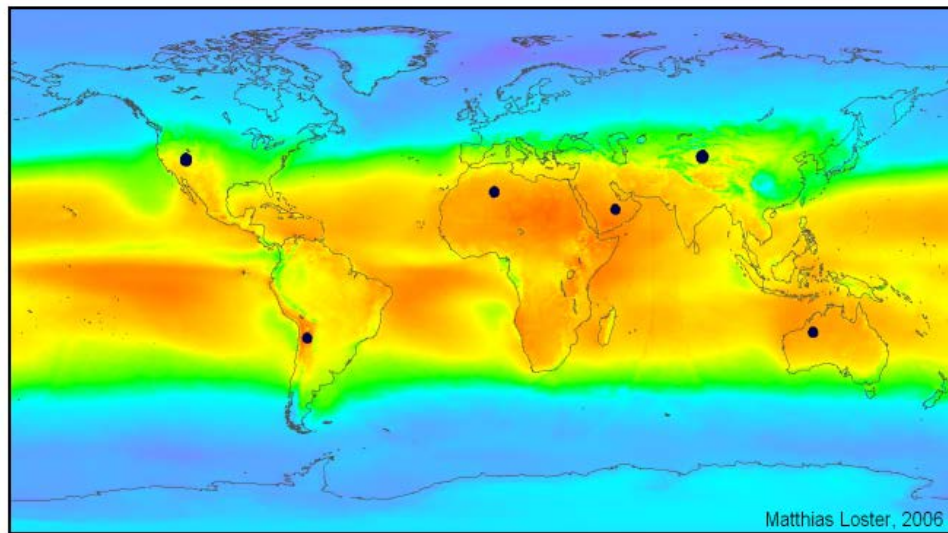
SAND Number: 2015-XXXXC

Staff Scientist & R&D Engineer
Solar Concentrating Energy Technologies Department
Sandia National Laboratories
kenneth.armijo@gmail.com | kmarmij@sandia.gov



Solar Energy Potential

- Total Solar Constant (Earth) 1370 W/m^2
- Earth Albedo (Ability to Reflect Light): $\Omega = 0.37$
- Thus, for the whole Earth, with a cross section of $127,400,000 \text{ km}^2$, the power is $1.74 \times 10^{17} \text{ W}$, $\pm 3.5\%$
- 6 Boxes at 2.5 TWe each (2008 Worldwide Energy Consumption of $1.50 \times 10^{13} \text{ W}$ – "Consumption by Fuel Statistical Review of World Energy" 2009, Energy Information Agency (EIA))
- Solar concentration to scale boxes



0 50 100 150 200 250 300 350 W/m^2

$\Sigma \bullet = 18 \text{ TWe}$



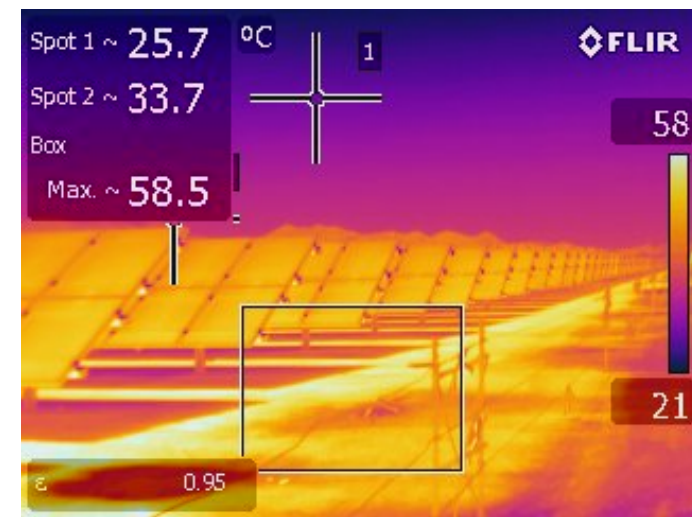
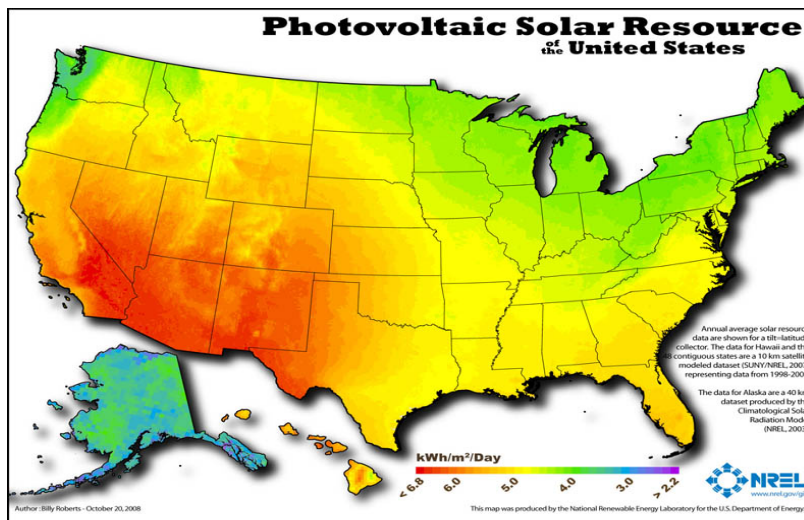
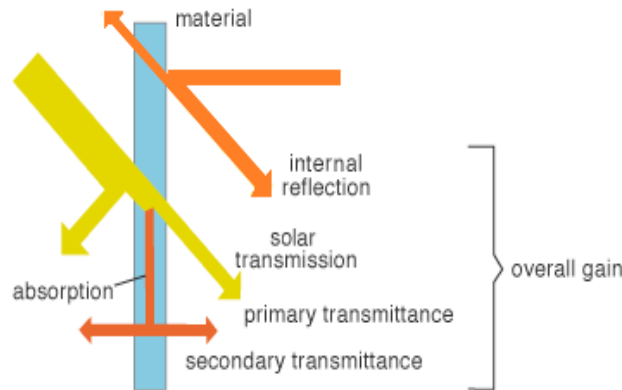
Issues of the PV Balance of Systems (BOS)



PV Reliability & Solar Thermal Gain

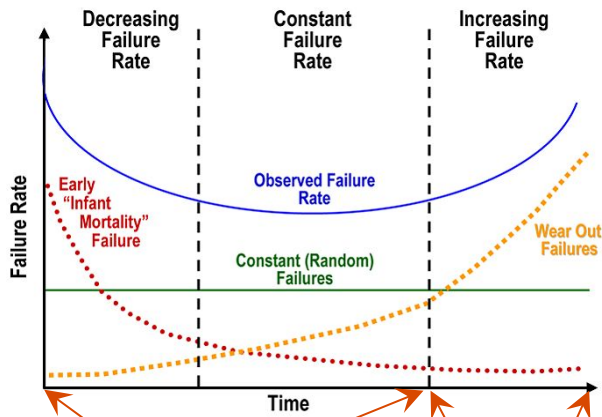
- Thermal gain from solar radiation in an object, space or structure, which increases with the strength of the sun, and with the ability of any intervening material to transmit or resist radiation.

Radiative Energy Balance:



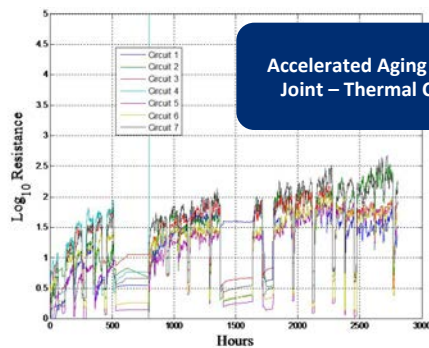
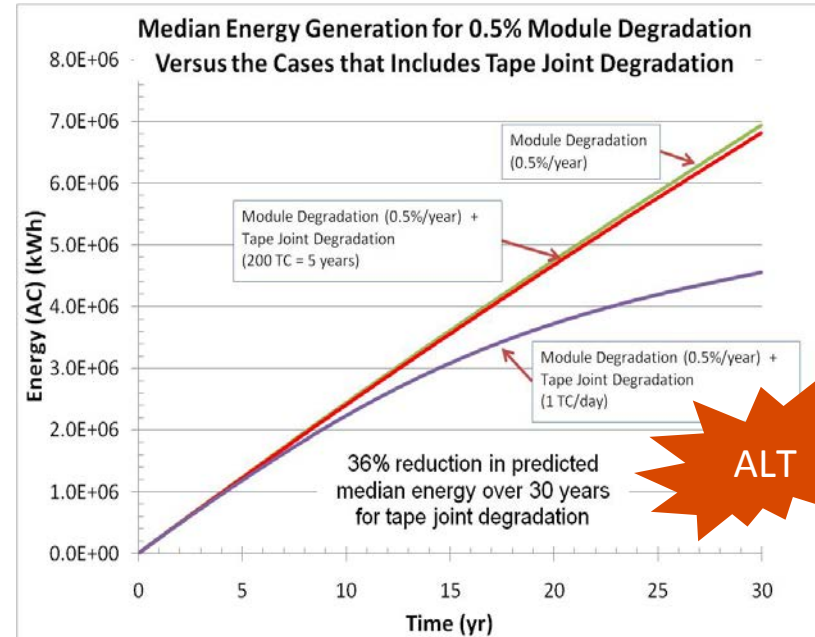
Laboratory testing provides vital information for PV system reliability

System performance model must include wear out (end of life) information

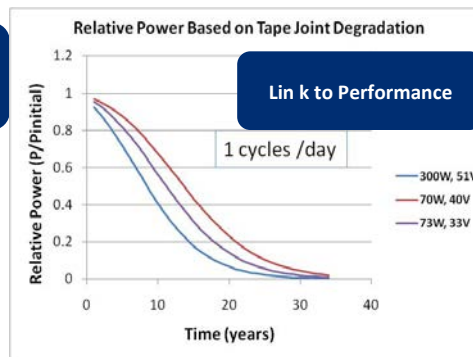


Field Data (O&M, Failures, etc.)

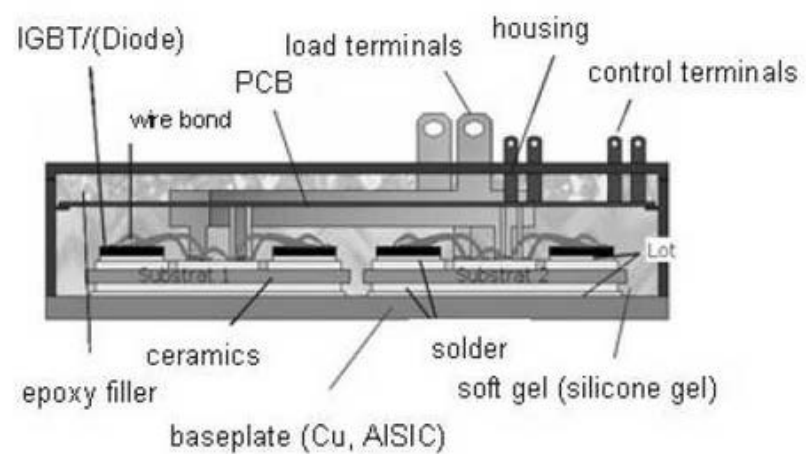
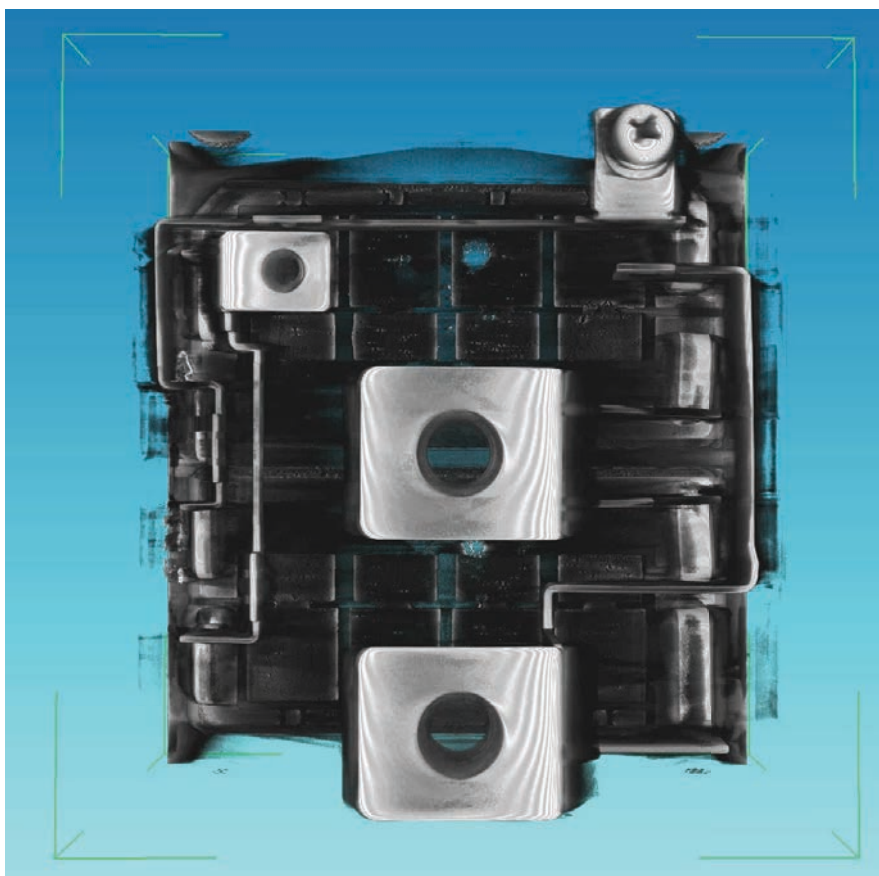
Accelerated Testing / Lab Tests



Accelerated Aging of Tape Joint – Thermal Cycling



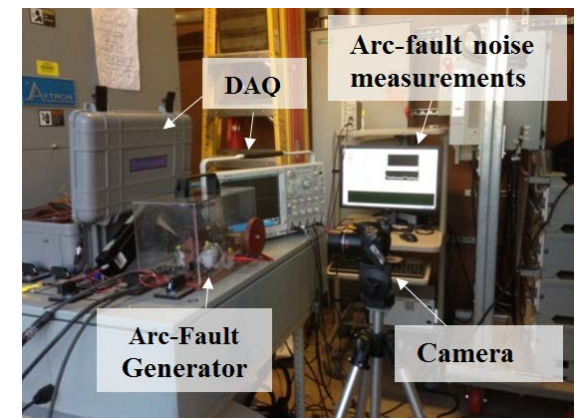
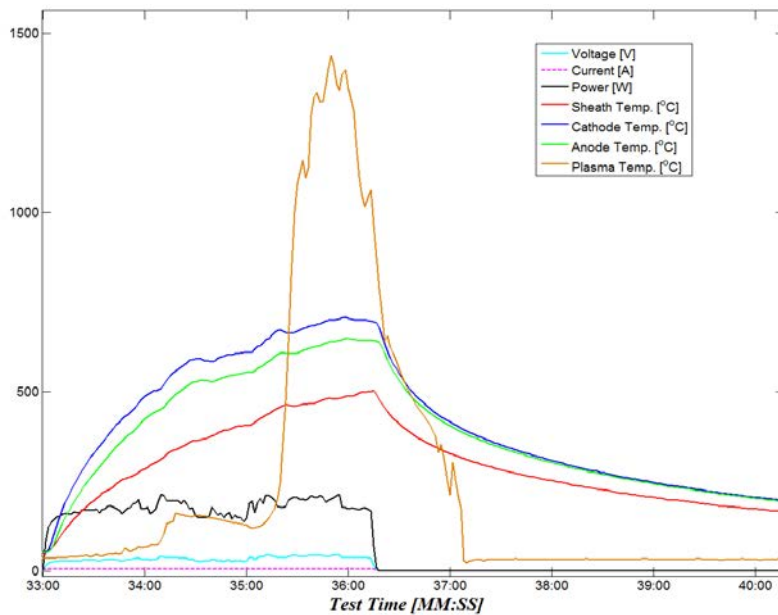
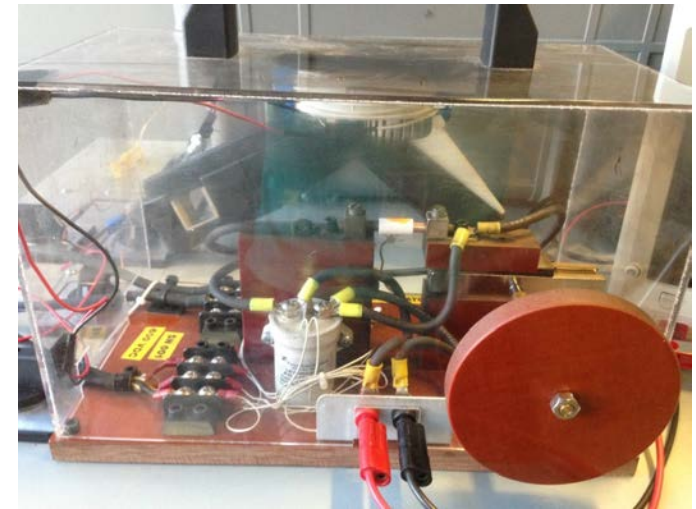
Acceleration Factors



Construction of an IGBT module

DC-DC Plasma Arc-Fault Research

- Customized PV Simulator provided power to a developed Arc-Fault Generator.
 - A power resistor was employed to avoid shorting
- Dev. of NEC 690.11 & UL 1699B to define maximum AFCI trip times and safeguards.
- Spectral Analysis to guard against nuisance tripping.



Arc Duration Trip Time

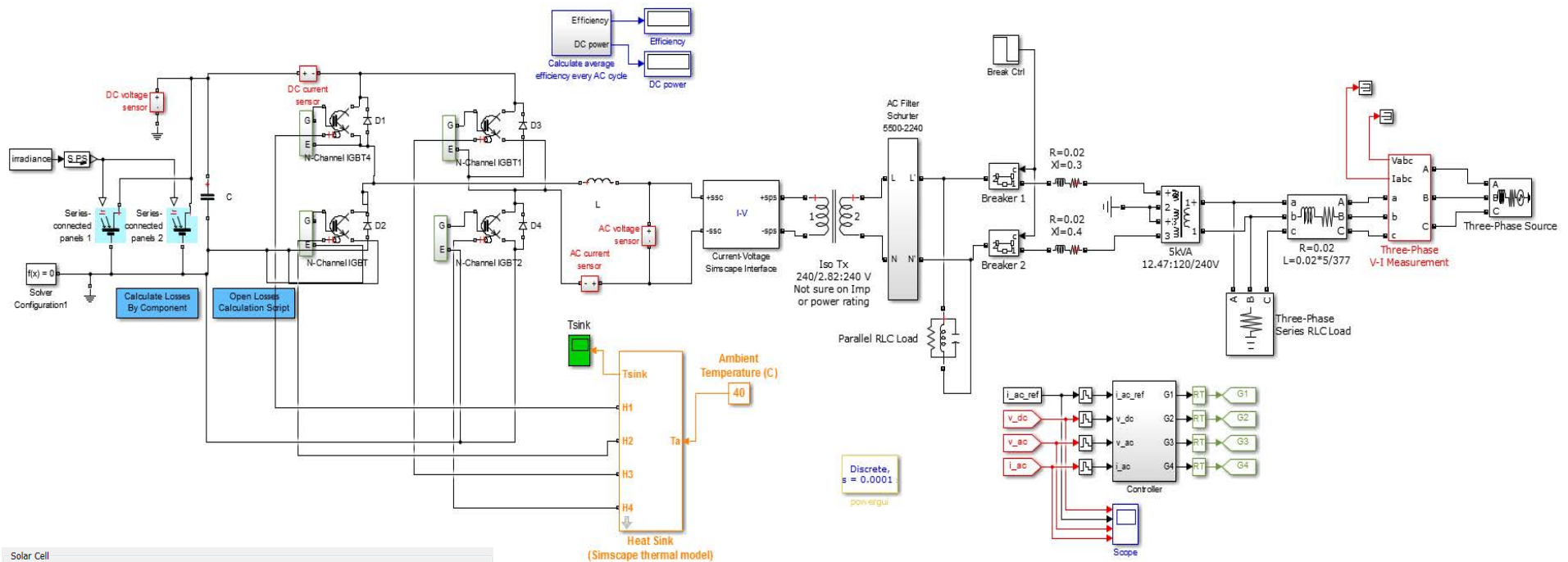
- Parametric transient temperatures determined for the (bulk) median radial temperature through the sheath.
- As the arc power increases there is less time before the polymer reaches the ignition temperature.
- Results suggest increasing arc-power levels can have impacts on ignition time scales, which requires rapid and accurate AFCI responses.
- UL 1699B defines the maximum AFCI trip time according to: $t_{trip} = \min\left(2, \frac{750}{i_{arc} \cdot V_{arc}}\right)$

		Arc Duration Time [sec.]										
		0.20	0.40	0.63	0.83	1.15	1.50	2.00	4.00	6.00	8.00	10.00
Arc Power [W]	100	25.79	27.03	33.06	41.94	61.23	86.90	128.03	297.40	425.27	499.96	538.53
	300	25.91	28.87	40.87	58.66	98.42	153.16	242.46	556.19	694.35	743.50	760.65
	500	26.05	30.78	49.15	76.87	140.46	229.68	372.76	754.14	861.42	890.81	898.93
	650	26.13	32.00	54.49	88.81	168.60	280.93	455.90	846.23	936.74	958.79	964.23
	900	26.27	33.99	63.38	108.97	216.57	367.08	584.86	961.27	1031.54	1046.20	1049.29
	1200	26.44	36.37	74.23	133.93	276.20	470.04	719.73	1062.64	1116.78	1126.49	1128.25

Material Under Non-Destructive State
 Material Undergoing Melting
 Material Undergoing Fire Ignition

UL 1699B AFCI Maximum Trip Time
 $T_{melt} = 155^{\circ}\text{C}$
 $T_{ignition} = 450^{\circ}\text{C}$

SimElectronics Model



Solar Cell

This block models a solar cell as a parallel combination of a current source, two exponential diodes and a parallel resistor, Rp, that are connected in series with a resistance Rs. The output current I is given by

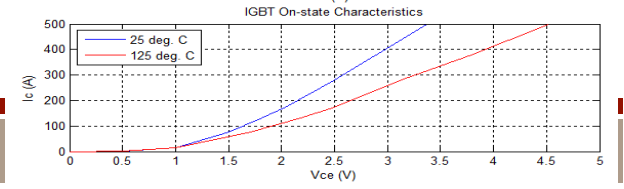
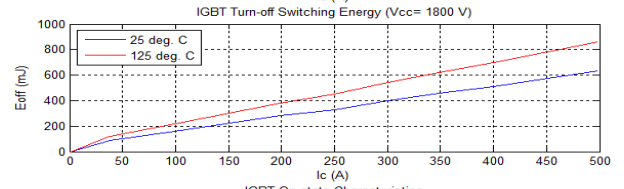
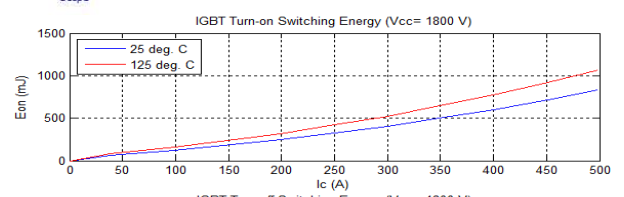
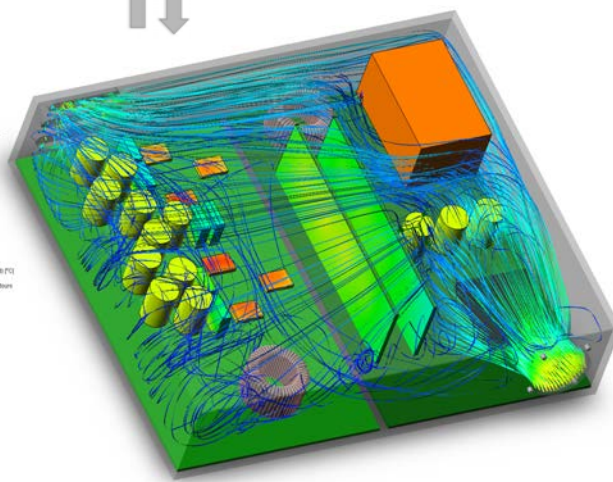
$$I = I_{ph} - I_{s1} \cdot e^{-\frac{V+I \cdot R_s}{N_1 \cdot V_T}} - I_{s2} \cdot e^{-\frac{V+I \cdot R_s}{N_2 \cdot V_T}} - \frac{V+I \cdot R_s}{R_p}$$

where I_{s1} and I_{s2} are the diode saturation currents, V_T is the thermal voltage, N_1 and N_2 are the quality factors (diode emission coefficients) and I_{ph} is the solar-generated current.

Models of reduced complexity can be specified in the mask. The quality factor varies for amorphous cells, and typically has a value in the range of 1 to 2. The physical signal input I_r is the irradiance (light intensity) in W/m^2 falling on the cell. The solar-generated current I_{ph} is given by $I_r \cdot (I_{ph0}/I_{r0})$ where I_{ph0} is the measured solar-generated current for irradiance I_{r0} .

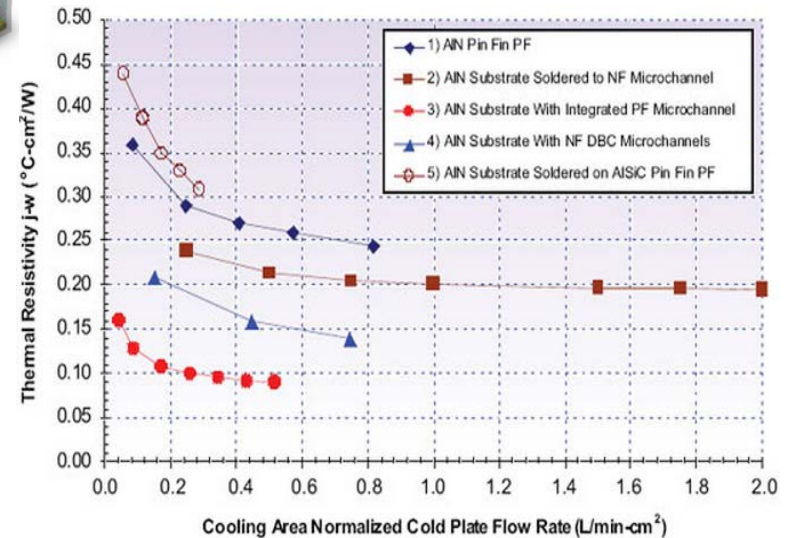
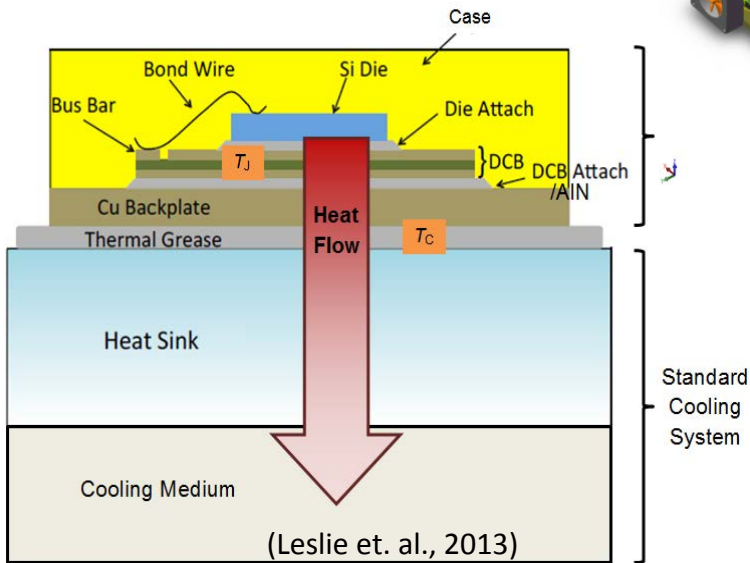
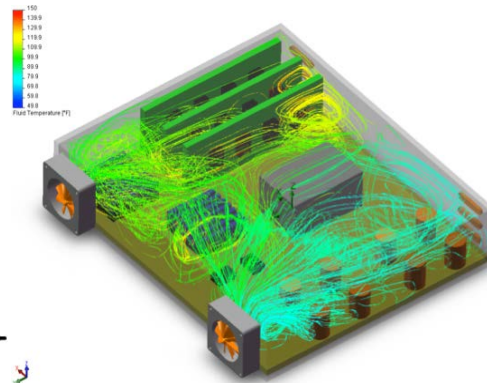
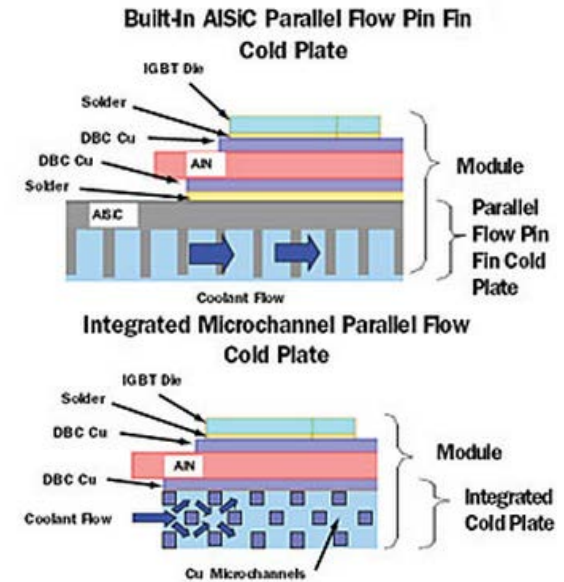
Settings

Cell Characteristics	Configuration	Temperature Dependence
Parameterize by:	By equivalent circuit parameters, 8 parameter	
Diode saturation current, I_{s1} :	3.15e-07	A
Diode saturation current, I_{s2} :	0	A
Solar-generated current for measurements, I_{ph0} :	3.80	A
Irradiance used for measurements, I_{r0} :	1000	W/m^2
Quality factor, N_1 :	1.4	
Quality factor, N_2 :	2	
Series resistance, R_s :	0.0042	Ohm
Parallel resistance, R_p :	10.1	Ohm



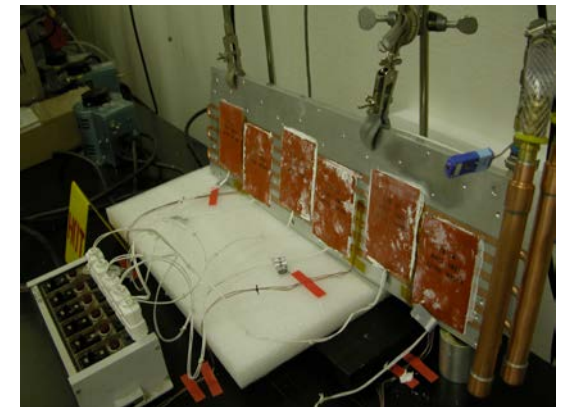
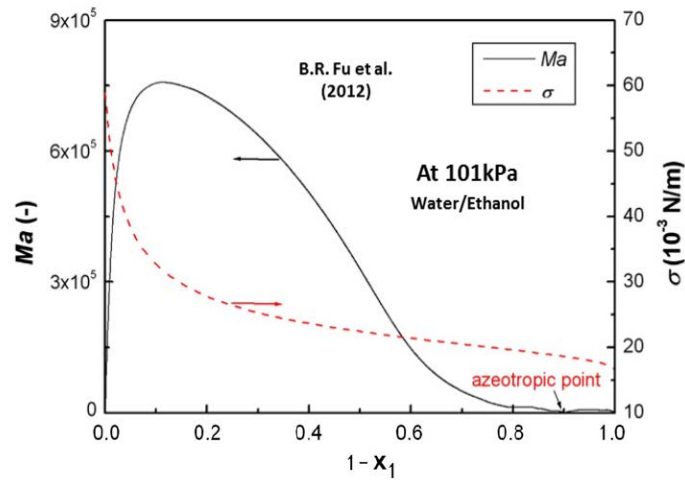
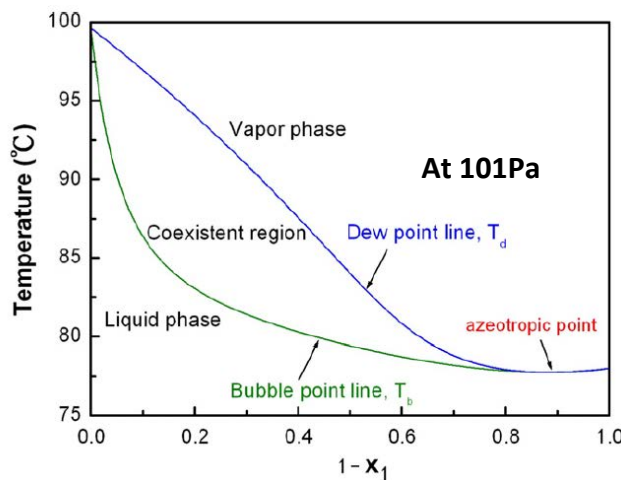
Power Electronics

- Greater Number of Layers Increases R_{th} with Standard Configurations Capable of Thermal Dissipation Densities Up to 250-300 W/cm²
- Power Cycling Degradation Impacts
 - Material Degradation and Micro-Fracturing
- CTE Mismatch Impacts



Heat Exchanger Cooling Plate

- Current Work Evaluating Heat Transfer Capability of Binary Mixture Working Fluids to Improve Heat Exchanger Performance
 - Propylene-Glycol (PPG)/Water
 - Ethanol/Water
 - Pure Components
- Alternative Adhesives Durability/ Performance Evaluation



Rifled Tubing vs. Smooth Tubing

- To improve the heat transfer rate from the heated wall to the flowing bulk fluid, rifled tubing designs have demonstrated increased turbulence.
- S.M. Bajorek and J. Schnelle (2002):
 - The increased internal surface area was found to improve the heat transfer coefficient as the convection effective area (Nu number) was greater than that of a smooth tube.
 - For an PPG/water, $x_1=0.3$ concentration an approximate 39% heat transfer coefficient improvement was observed using the Turbo Bill over a smooth pipe

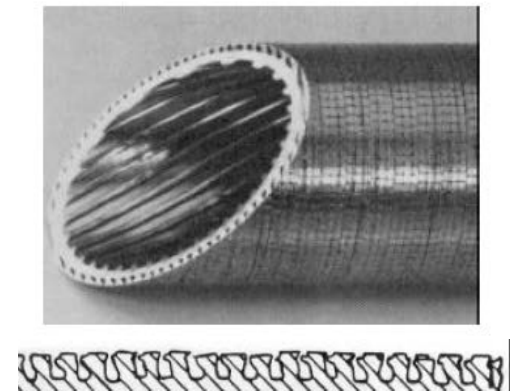
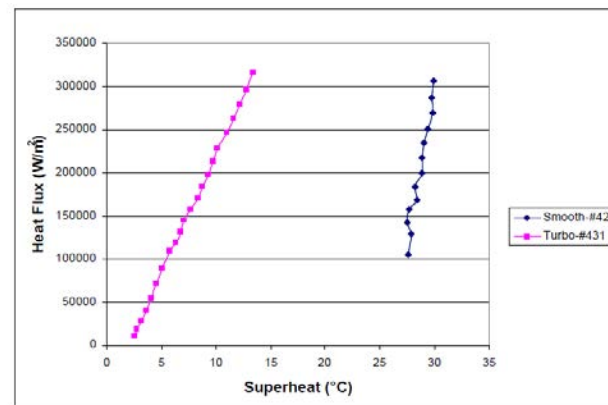
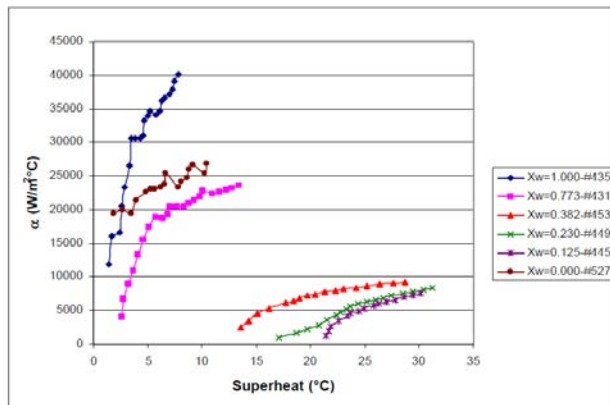
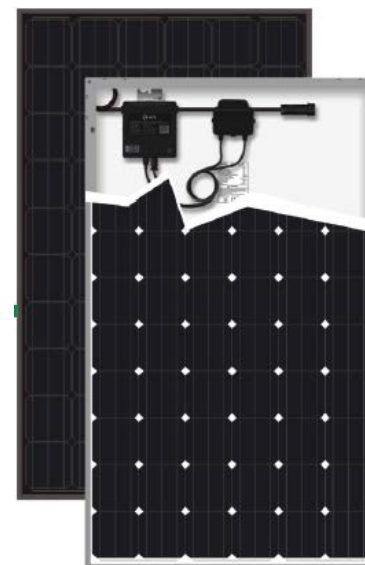


Figure 6.2-Heat transfer coefficient vs. superheat boiling curves for water/propylene glycol mixtures at saturation at 1.0 bar on the Turbo Bill tube.

Figure 7.4-Boiling curve comparison between smooth and Turbo Bill tubes in $X_w=0.773$, $X_{pg}=0.227$ at saturation at 1.0 bar.

AC Module

- One PV module connected to a dc-ac inverter
- Very low voltage
- New converter concepts
- New advanced design concepts
- Improved performance and reliability.



Only Solar in a Box comes pre-assembled

Solar in a Box

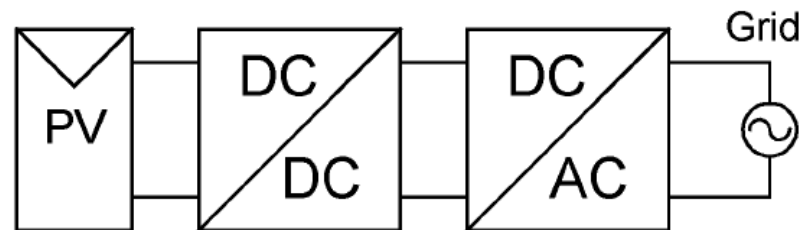
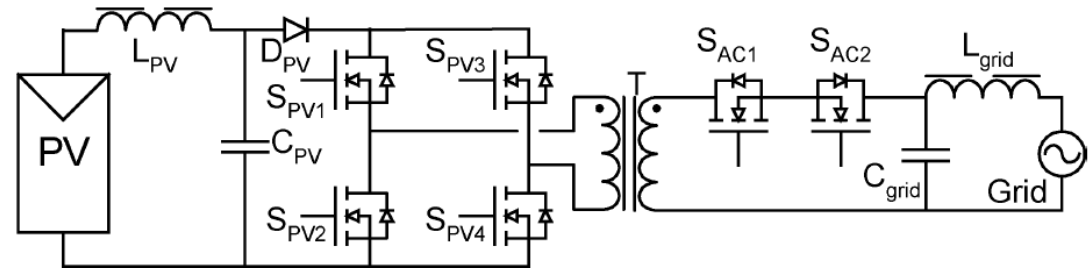


vs.

Old Way

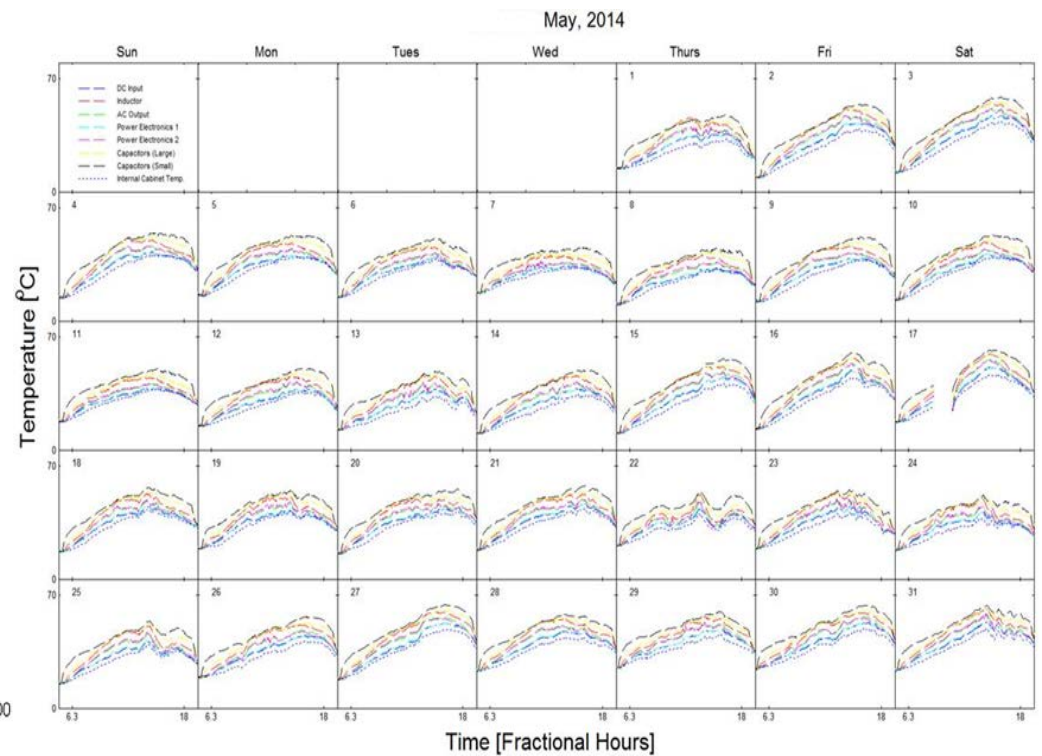
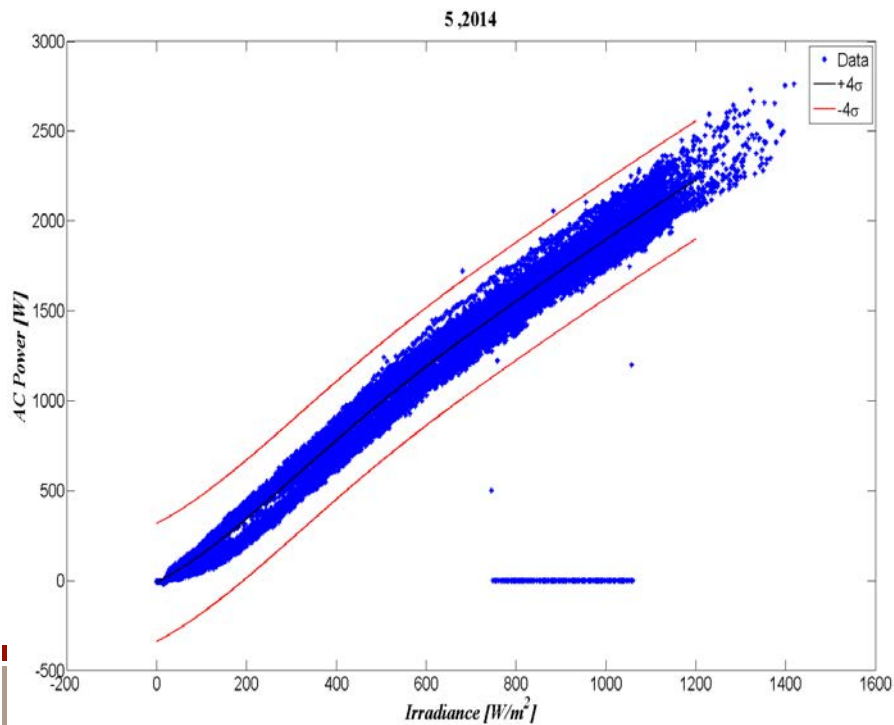
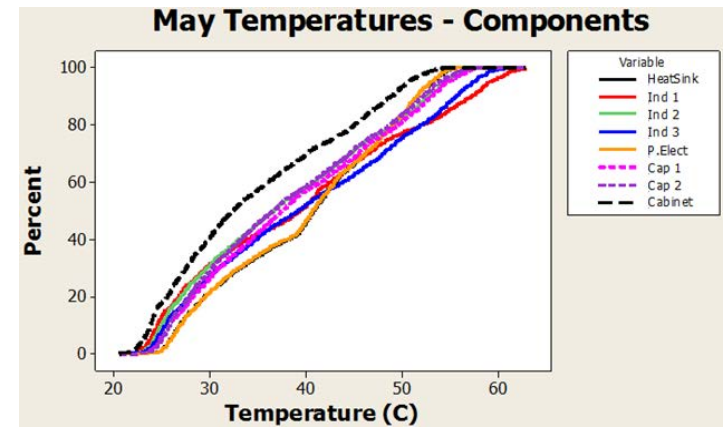


AC Module



- AC module inverters are small interactive inverters that are supplied by a single PV module.

Fielded Studies Validation



The Solar Future

- Very Efficient PV Cells
- Roofing PV Systems
- PV Modules in High Building Structures





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Thank You

Photons Affinities for Materials

- CPV solar cells are characterized by spectral sensitivities that trigger responses to natural changes in incident spectrum, which impacts cell performance as a fxn. of atmospheric conditions.
- Spectral effects result from differences between the actual (dynamically variable) solar spectrum incident on a solar cell in the field and the standard (fixed) solar spectrum used for rating purposes [Armijo, 2012].

